PREPARED BY: Glenn E. Barnett APPROVED BY: Charles Butler
Operations Services

/dyd

S/S TEST MARKET
P.M.I. MEN.(DOM.)F.T.B.
360 (PC)

Effective Date: September 17, 1980

CIGARETTE DESCRIPTIVE FOR

PHILIP MORRIS INTERNATIONAL MENTHOL (DOMESTIC) F.T.B.

27.5MM FILTER

Length - 98.5mm

Circumference - 24.8mm

Filter - 27.5mm

Cigarette Rod:

Filler - Basic Marlboro Menthol Formula

Cuts - 30/Inch

Paper - Schweitzer 137-1/BeMauduit Ref. 137-1/Ecusta 878; 27.0mm x 6500m; P.M. Material Code 10-181-A

Print Die - Philip Morris International

Ink - J. M. Fry Type 22602 (Marlboro Green); P.M. Material Code 60-908-A -OR Q.A. APPROVED EQUAL

Circumference - 24.8mm

Length - 71.0mm

Cigarette:

Tipping - 64mm x 3000m Cork 5GL; Pre-Perf.; P.M. Material Code 12-172-A

Tipping Adhesive - Polymer L-323T-2; P.M. Material Code 60-952-A -OR Q.A. APPROVED EQUAL

Rod Moisture - 13.40%

Total R.T.D. - 4.70 inches of water (Diluted)

Plug R.T.D. - 2.85 inches of water (Undiluted)

Dilution Target - 8-15%

Glue Roller Drawing - #B-99344 (See Engineering for latest Revision Number)
Patch Size - 10mm x 20mm

Prepared By: Debbie J. Morgan
Approved By: James L. Myers
Operations Services
/dyd

This supersedes specification dated May 19, 1980. Reason for change: Glue Roller Drawing Number and Patch Size added to specification.

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Source: https://www.industrydocuments.ucsf.edu/docs/zkvy0004